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CROWN SUSAN Form 4 February 06, 2018 OMB APPROVAL FORM 4 Form 4 if no longer subject to Section 16. Form 4 or Form 5 obligations may continue. See Instruction 1(b). OMB APPROVAL StateMent of Events Section 17(a) of the Public Utility Holding Company Act of 1935 or Section 30(h) of the Investment Company Act of 1940 1(b). OMB APPROVAL									
1. Name and Address o CROWN SUSAN	2. Issuer Name and Symbol ILLINOIS TOOI [ITW]		6	5. Relationship of Reporting Person(s) to Issuer (Check all applicable)					
(Last) (Fir 222 NORTH LASA STREET, SUITE 2	ast) (First) (Middle) 3. Date of Earlie (Month/Day/Yearlie) 02/02/2018			(v/ rear) (below)			rector 10% Owner icer (give title Other (specify below)		
(Street) 4. If Amendment, Date Original Filed(Month/Day/Year)					 6. Individual or Joint/Group Filing(Check Applicable Line) _X_ Form filed by One Reporting Person Form filed by More than One Reporting Person 				
(City) (State) (Zip) Table I - Non-Derivative Securities Acquired, Disposed of, or Beneficially Owned									
	saction Date 2A. Deer /Day/Year) Execution any (Month/I			oosed of (D)	5. Amount of Securities Beneficially Owned Following Reported Transaction(s) (Instr. 3 and 4)	6. Ownership Form: Direct (D) or Indirect (I) (Instr. 4)	7. Nature of Indirect Beneficial Ownership (Instr. 4)		
Common 02/02/ Stock	/2018	A		A \$ 170.38	47,907 <u>(1)</u>	D			
Common Stock					4,000	I	See ftn. (2)		
Common Stock					4,000	Ι	See ftn. (3)		

Reminder: Report on a separate line for each class of securities beneficially owned directly or indirectly.

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displays a currently valid OMB control number.

Table II - Derivative Securities Acquired, Disposed of, or Beneficially Owned (e.g., puts, calls, warrants, options, convertible securities)

1. Title of Derivative Security (Instr. 3)	2. Conversion or Exercise Price of Derivative Security	3. Transaction Date (Month/Day/Year)	4. Transactic Code (Instr. 8)	5. ofNumber of Derivative Securities Acquired (A) or Disposed of (D) (Instr. 3, 4, and 5)	3	Date	7. Title and A Underlying S (Instr. 3 and 4	Securities	8. Price of Derivative Security (Instr. 5)
			Code V	(A) (D)	Date Exercisable	Expiration Date	Title	Amount or Number of Shares	
Phantom Stock Units	<u>(4)</u>				<u>(4)</u>	<u>(4)</u>	Common Stock	5,975	

Reporting Owners

Reporting Owner Name / Address				
	Director	10% Owner	Officer	Other
CROWN SUSAN 222 NORTH LASALLE STREET SUITE 2000 CHICAGO, IL 60601	X			
Signatures				
/s/ Susan Crown 02/06	/2018			

/s/ Susan Crown	02/06/2018			
**Signature of	Date			

Reporting Person

Explanation of Responses:

- * If the form is filed by more than one reporting person, *see* Instruction 4(b)(v).
- ** Intentional misstatements or omissions of facts constitute Federal Criminal Violations. See 18 U.S.C. 1001 and 15 U.S.C. 78ff(a).
- (1) Includes 10,695 shares of deferred stock under the ITW Director's Deferred Fee Plan as of February 2, 2018.
- (2) Owned by Reporting Person's spouse.
- (3) Owned by trusts of which Reporting Person's children are beneficiaries.

Represents units of phantom stock held by the Reporting Person as of February 2, 2018 under the Phantom Stock Plan for non-officer
 (4) directors. Each unit is equal in value to one share of common stock. The units are non-transferrable and have no voting rights. Additional units are credited in amounts equivalent to cash dividends paid on the common stock reported as of February 2, 2018.

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Remarks:

The Reporting Person disclaims beneficial ownership of the shares described in Footnotes 2 and 3 except to the extent of her p

Note: File three copies of this Form, one of which must be manually signed. If space is insufficient, *see* Instruction 6 for procedure. Potential persons who are to respond to the collection of information contained in this form are not required to respond unless the form displays a currently valid OMB number.